

# MONSTALINER™ 1 Gallon Kit Directions (Black)

*(Supplement to 4 Page Installation Guide)*

If you've purchased a 1 gallon kit for a jeep tub or small project, the standard 4 page installation guide still applies except that you will only be mixing 1 full gallon and working within a 10 hour pot life to complete 2 coats from the same can. When you begin your 2nd coat, the remaining mixed/catalyzed material in the can will be slightly thicker than when you started but will still be 100% usable. If desired, a small amount of MEK solvent (2 to 3 ounces) may be mixed with remaining coating to facilitate easier rolling and gain additional coverage. Do not over-thin. You can always add more but not take it out.

If working in cold temperatures (40 to 50 deg F), the coating will take longer to dry (5 to 6 hours) before recoat is possible. **Avoid application of your 2<sup>nd</sup> coat if the coating is still sticky. Recoat should only proceed when the surface of your 1<sup>st</sup> coat is getting firm to touch with only a very slight or no tack when pressed lightly with your fingertips.** If possible, apply coating in heated garage or use a space heater to raise air temperature prior to application.

**AVOID WASTING THE COATING:** Do not pour too much material into your roller tray at one time. When nearing the end of your first coat, pour only small amounts of coating into tray as you will need to conserve as much as possible for your 2<sup>nd</sup> coat. Keep the lid on the can when not adding more to the tray. (You don't need to slam the lid down – just sit it on the can to keep air out). Close can tightly between coats.

## Tips for a Superior Job:

- Don't rush! Roll Slowly!
- If you are tired after surface prep just wait until the next day to install the coating.
- Avoid application of coating on rainy days or if humidity is above 80%.
- Work with good lighting (Very important)
- Keep coating materials indoors for 24 hours @ 70 deg F before use
- Mix gallon well before adding catalyst.
- Scrape all catalyst from the pint can into the gallon can.
- Mix components very well with drill mix blade (5 minutes)

Treat foam rollers with care. When rolling out the first coat, stress on the roller is the greatest. Be cautious of any sharp edges in the vehicle that could tear the foam.

Inspect the wet first coat carefully and pick out any small pieces of foam that may have broken off the roller. There will be less stress on the roller during the second coat but the same precautions should apply.

Work the roller with gentle force during the 2nd coat to see the texture created. Roll slowly.

Look over the wet job carefully and frequently from different angles to find any heavy spots that should be evened out with the roller. Also look for any debris that can be picked out.

**Use all the material.**

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